

Machine Operation Training

Machine Operation Training

- Switching the power on and off (main and sub power)
- Loading and cutting off media, use of media flanges and clamps
- Alignment of pinch rollers
- Heater settings (pre, print and dryer)
- Performing nozzle check test print
- Performing cleaning cycles: normal, medium and powerful
- Checking ink levels, installation and handling of ink cartridges
- Functions for optimising printing:
 - Head height
 - Bi-directional adjustment
 - Feed calibration adjustment (during printing)
- Performing cutting tests (Print & Cut models only)
- Cutting calibration: (Print & Cut models only)
 - Force
 - Speed setting (cutting and up-speed)
 - Offset value
- Print and Cut alignment (Print & Cut models only)
- Crop cut adjustment (Print & Cut models only)
- Using presets
- Setting and checking network settings
- Using the take-up system
- Manual preventative maintenance using cleaning kit
- Replacing wipers and sheet cut blade
- Manual capping of the print head in case the carriage doesn't return to standby position
- What to do when not used for a prolonged time

Software training (Roland VersaWorks™)

- Setting up the machine in the software
- Connecting the printer to the network
- Getting status and other information from the machine
- Outputting from Roland VersaWorks™
- Adding media profiles
- Performing updates
- Roland VersaWorks™ online help

Authorised Roland Service Technician / Installer

Name:	Company:	Signature:
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Customer

Name:	Company:	Signature:
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Installation date:	Comments:
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